

5/27

SPLIT

DART AEROSPACE LTD	Work Order:	23677 A
Description: Angle Bracket	Part Number:	D3258-1
Dwg: D3258 Rev. A	Qty:	10 (8)
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.06.27	10
2	PG	Issue P/O: 7008259 Email or Ship DXF file to vendor Laser Cut D3258-1 as per Dwg D3258 Material release note is required <i>Make by hand B M6398</i>	U	05.06.28	10
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	2	05-07-14	10
4	QC6	Inspect dimensions as per Dwg D3258	2	05-07-14	10
5A	GA	Deburr if necessary	S(M)	05/07/15	8
6	ST	Identify and Stock	SAD	05/07/19	8
7	AC	Cost / part _____			
8	DC	Close W/O Inspect Level 21	SB	05/07/27	8

Rev	Date	Change	Revised By	Approved
A	04.04.15	New issue	KJ/RF	<i>[Signature]</i>

RELEASED

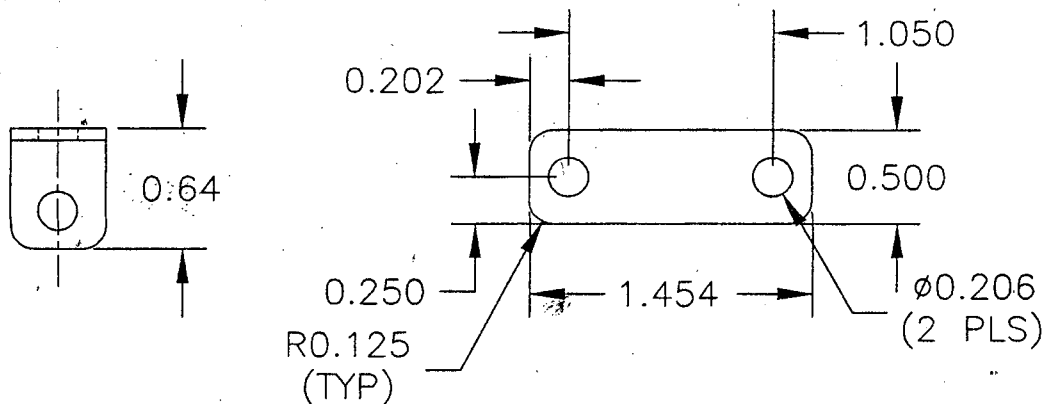
Sb / GB / bend as per Dwg D3258-1
 60 / GCL / Inspect

by Date Qty
 SAD 05/07/15 P
 SB 05/07/15 8

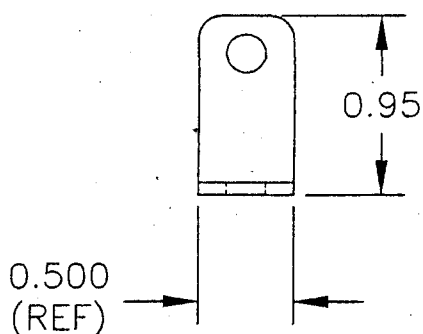


DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3258	REV. A SHEET 1 OF 1
DATE 04.01.27		TITLE ANGLE BRACKET	SCALE 1:1
A	04.01.27	NEW ISSUE	

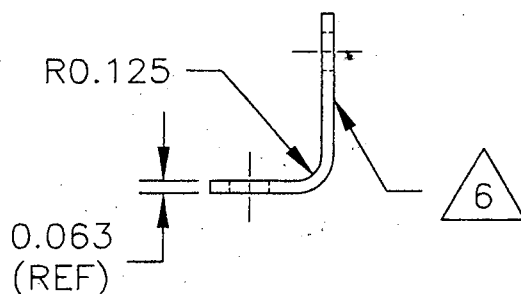
RELEASED
04.04.05



D3258-1 FLAT PATTERN



D3258-1 ANGLE BRACKET



NOTES:

- 1) BREAK ALL SHARP EDGES 0.005 to 0.015
- 2) MATERIAL: AISI 304/316 SS 0.063 (16 GAUGE) THICK (REF. DART SPEC. M304S16GA)
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) ENGRAVE DART P/N AS SHOWN

SHOP COPY
RETURN TO
ENGINEERING

UNRECORDED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 23677